

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D209-669 REV. B

INSTRUCTIONS:

- 1) FOR D209-669-011/-012/-013/-014 SKID TUBES @ CHANGE 003 AND SUBSEQUENT, MODIFY THE FOLLOWING:
 - a) REPLACE THE D2968-041 TOW RING WITH THE D3407-041 TOW RING ASSEMBLY.
 - b) REPLACE THE D2736-1 AND D2736-3 GHW LUGS WITH THE D3405-041 AND D3405-043 LUG ASSEMBLIES.
 - c) AMEND THE PARTS LIST IN SECTION 5.0 OF INSTALLATION INSTRUCTIONS IIN-D209-669 REV. B AS SHOWN ON PAGE 2 OF THIS DSI.

NOTE: ALL INSTALLATION FASTENERS FOR THE ABOVE CHANGES HAVE BEEN UPDATED. SEE THE AMENDED PARTS LIST ON PAGE 2 FOR DETAILS.

A	NEW ISSUE		AJS	09.02.24
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.	N/A	DSI 9450	SHEET 1 OF 3	
APPROVED		TITLE	SCALE	
DE APPR.		SKIDTUBE INSTALLATIONS	NTS	
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5.0 PARTS LIST

ITEM	QTY -011	QTY -012	QTY -013	QTY -014	QTY -041	QTY -043	PART NUMBER	DESCRIPTION
	X						D209-669-011	SKIDTUBE INSTALLATION, LH (AH-1W/J)
		X					D209-669-012	SKIDTUBE INSTALLATION, RH (AH-1W/J)
			X				D209-669-013	SKIDTUBE INSTALLATION, LH (AH-1P/F/S)
				X			D209-669-014	SKIDTUBE INSTALLATION, RH (AH-1P/F/S)
1	1				X		D209-669-041	REPLACEMENT SKIDTUBE (AH-1W/J)
		1	1			X	D209-669-043	REPLACEMENT SKIDTUBE (AH-1P/F/S)

IS:

50	4	4	1	1		D3405-041	LUG ASSEMBLY
51	8	8	4	4		AN4C47A	BOLT
52	16	16	8	8		D2570	BUSHING
53	8	8	4	4		MS21043-4	NUT
54			1	1		D3405-043	LUG ASSEMBLY
60	1	1	1	1		D3407-041	TOW RING ASSEMBLY
61	1	1	1	1		D3456-1	WASHER
62	1	1	1	1		MS21043-4	NUT
63	2	2	2	2		D3417-5	WASHER

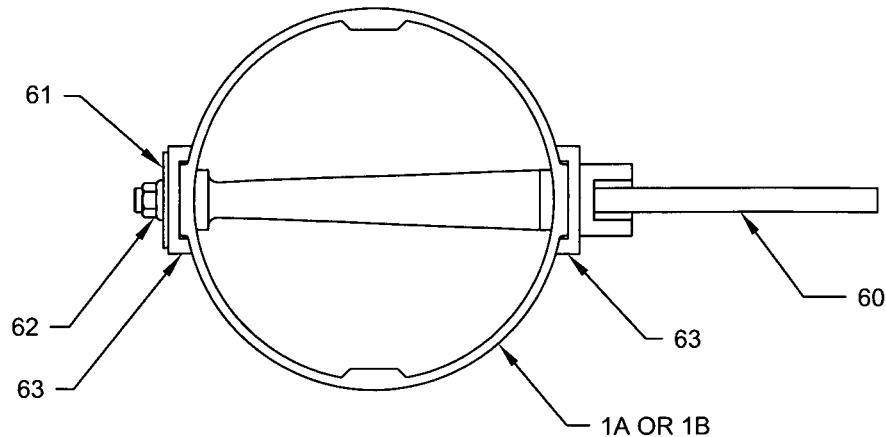
WAS:

50	4	4	1	1		D2736-1	GHW LUG
51	8	8	4	4		AN4-46A	BOLT
52	16	16	8	8		D2570	BUSHING
53	8	8	4	4		MS21042L4	NUT (OR MS21042-4)
54			1	1		D2736-3	GHW LUG
60	1	1	1	1		D2968-041	TOW RING
61	1	1	1	1		AN970-4	WASHER
62	1	1	1	1		MS21042L4	NUT (OR MS21042-4)

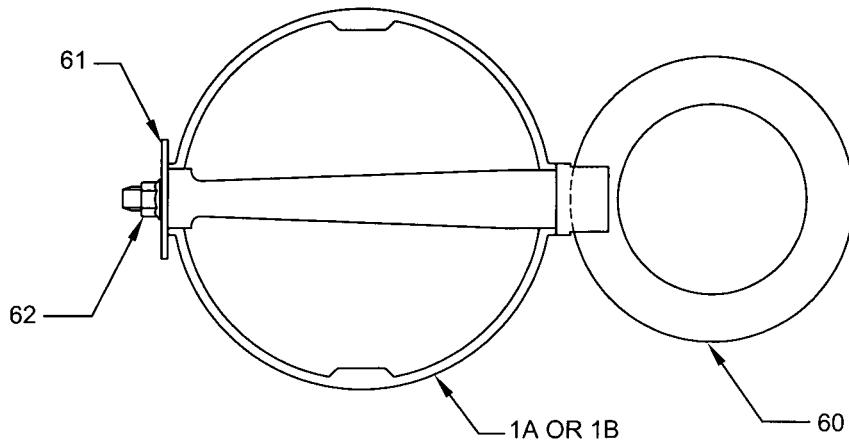
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	NA	DSI 9450	SHEET 2 OF 3
APPROVED	JAY	TITLE	SCALE
DE APPR.		SKIDTUBE INSTALLATIONS	NTS
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INSTALL TOW RING ASSEMBLY AS SHOWN BELOW (REFER TO SECTION F-F OF IIN-D209-669 REV. B.

IS:



WAS:



NO PICTORIAL CHANGE REQUIRED FOR GROUND HANDLING WHEEL LUG CHANGES.

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	
CHECKED		DRAWING NO.
MFG. APPR.	N/A	DSI 9450
APPROVED	<i>MW</i>	SHEET 3 OF 3
DE APPR.	<i>MW</i>	SCALE
DATE	09.02.24	SKIDTUBE INSTALLATIONS

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